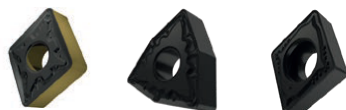
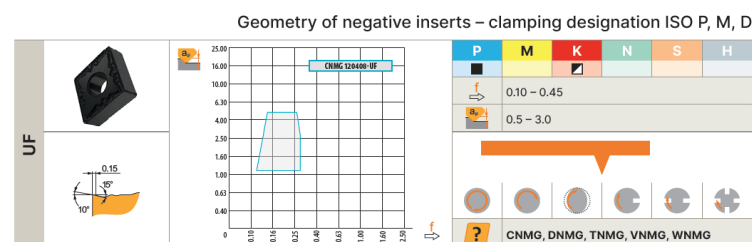
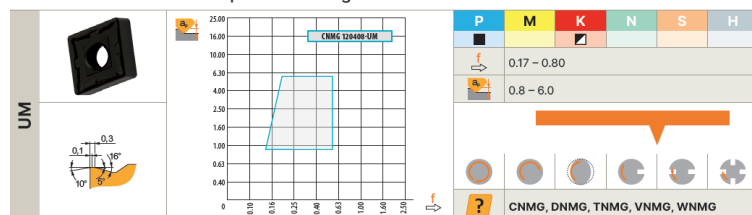


Plaquettes ECO line

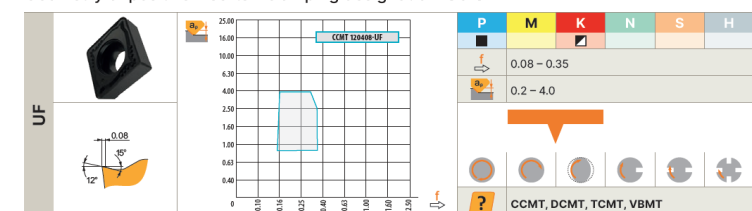
Tournage



ISO inserts NEGATIVE – chipbreaker navigator



Geometry of positive inserts – clamping designation ISO S



Grade identification	Area of application	Application	Feed	Cutting speed	Resistance to adverse working conditions	Coating	Colour	Substrate	Coolant benefit	Grade description
T9015	P05 - P25	■	■	■	■	MT-CVD	FGM	+++		A highly wear-resistant grade designed primarily for operations with high thermal load. The main application area of this material is therefore in the field of machining at high cutting speeds using small to medium feeds. Stable cutting conditions are recommended for its use.
T9020	K10 - K25	■	■	■	■	MT-CVD	FGM	+++		A wide-range turning grade primarily intended for machining steel, which can also be used for machining cast iron (particularly nodular cast iron). Due to its properties, it is suitable for machining at medium cutting conditions under good cutting conditions.
T9025	P10 - P30	■	■	■	■	MT-CVD	FGM	+++		MT-CVD grade with a balanced ratio of wear resistance and toughness. It is suitable for machining at medium feeds and at medium to high cutting speeds, also suitable for slightly unstable cutting conditions.

■ Primary use ■ Possible use

Référence	Prix net
CNMG 120404-UF:T9015	5,70 €
CNMG 120404-UF:T9020	5,70 €
CNMG 120408-UF:T9025	5,70 €
CNMG 120408-UM:T9015	5,70 €
CNMG 120408-UM:T9020	5,70 €
CNMG 120408-UM:T9025	5,70 €
WNMG 080404-UF:T9015	6,10 €
WNMG 080404-UF:T9020	6,10 €
WNMG 080408-UF:T9025	6,10 €
WNMG 080408-UM:T9015	6,10 €
WNMG 080408-UM:T9020	6,10 €
WNMG 080408-UM:T9025	6,10 €
CCMT 09T308-UF:T9020	5,24 €
CCMT 120408-UF:T9020	6,22 €
DCMT 11T308-UF:T9020	5,82 €

Fraisage



Grade identification	Area of application	Application	Feed	Cutting speed	Resistance to adverse working conditions	Coating	Colour	Substrate	Coolant benefit
M8140	P25 - P50	■	■	■	■	PVD	submicron H	+/-	
	M20 - M40	■	■	■	■	PVD	submicron H	+/-	
	K20 - K40	■	■	■	■	PVD	submicron H	+/-	
	S20 - S30	■	■	■	■	PVD	submicron H	+/-	

Référence	Prix net
APKT 1003PDER-M:M8130	5,28 €
APKT 1003PDER-M:M8140	5,28 €
APKT 1604PDR-GM:M8130	6,88 €
APKT 1604PDR-GM:M8140	6,88 €
APKT 1604PDR-HM:M8130	6,88 €
APKT 1604PDR-HM:M8140	6,88 €



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